# **B40E** Articulated Dump Truck

ENGINE Manufacturer Mercedes Benz (MTU)

Model OM471LA (MTU 6R 1300)

Configuration Inline 6, turbocharged and intercooled

Gross Power 380 kW (510 hp) @ 1,700 rpm

Net Power 359 kW (481 hp) @ 1,700 rpm

Gross Torque 2,380 Nm (1,755 lbft) @ 1,300 rpm

Displacement 12.8 liters (781 cu.in)

Auxiliary Brake Jacobs Engine Brake®

Fuel Tank Capacity 442 liters (117 US gal)

AdBlue<sup>®</sup> Tank Capacity 40 liters (11 US gal)

Certification OM471LA (MTU 6R 1300) meets EPA Tier 4 final/Stage V emissions regulations

TRANSMISSION Manufacturer Allison

Model 4700 ORS

Configuration Fully automatic planetary transmission

Layout Engine mounted

Gear Layout Constant meshing planetary gears, clutch operated

Gears 7 Forward, 1 reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic Torque Control Hydrodynamic with lock-up in all gears

TRANSFER CASE Manufacturer Kessler

Series W2400

Layout

Remote mounted Gear Layout Three in-line helical gears

Output Differential Interaxle 29/71 proportional differential. Automatic inter-axle differential lock.

AXLES Manufacturer

Bell Model

30T

Differential High input controlled traction differential with spiral bevel aears

Final Drive Outboard heavy duty planetary on all axles

BRAKING SYSTEM Service Brake Dual circuit, full hydraulic actuation wet disc brakes on front and middle axles. Wet brake oil is circulated through a filtration and cooling system.

Maximum brake force: 327 kN (73,513 lbf)

Park & Emergency Spring applied, air released driveline mounted disc

Maximum brake force: 218 kN (49,008 lbf)

Auxiliary Brake Automatic Jacobs Engine Brake®. Automatic retardation through electronic activation of wet brake system. Total Retardation Power Continuous: 442 kW (593 hp) Maximum: 854 kW (1,145 hp)

WHEELS Type Radial Earthmover

Tire 29.5 R 25 (875/65 R 29 optional)

FRONT SUSPENSION Semi-independent, leading A-frame supported by hydropneumatic suspension struts Option: Electronically controlled adaptive suspension with ride height adjustment

**REAR SUSPENSION** Pivoting walking beams with laminated rubber suspension blocks

Option: Comfort Ride suspension walking beams, with two-stage sandwich block

HYDRAULIC SYSTEM Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

#### Pump Type Variable displacement load

sensing piston Flow 330 L/min (87 gal/min)

Pressure 315 bar (4,569 psi) Filter

5 microns

**STEERING SYSTEM** Double acting cylinders, with ground-driven emergency steering pump

Lock to lock turns 5

# BAB

Steering Angle 42°

DUMPING SYSTEM Two double-acting, single stage, dump cylinders

Raise Time 11 seconds

Lowering Time 6 seconds

Tipping Angle 70 deg standard, or any lower angle programmable

**PNEUMATIC SYSTEM** Air drier with heater and integral unloader valve, serving park brake and auxiliary functions

System Pressure 810 kPa (117 psi)

**ELECTRICAL SYSTEM** Voltage 24 V

Battery Type Two AGM (Absorption Glass Mat) type

Battery Capacity 2 X 75 Ah

Alternator Rating 28V 80A

R

MAX.	VEHICLE SP	EED
1st	4 km/h	2.5 mph
2nd	9 km/h	6 mph
3rd	17 km/h	11 mph
4th	23 km/h	14 mph
5th	33 km/h	21 mph
6th	44 km/h	27.3 mph
7th	51 km/h	32 mph

4 mph

CAB ROPS/FOPS certified 76 dBA internal sound level measured according to ISO 6396

7 km/h

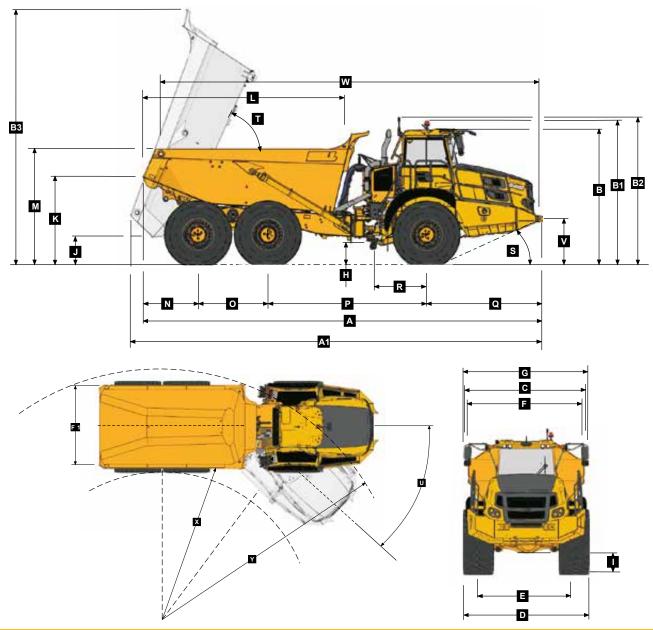
# Load Capacity & Ground Pressure

OPERATING WEIGHTS		<b>GROUND PRESSURE</b> *		LOAD CAPACITY		<b>OPTION WEIGHTS</b>	
UNLADEN	kg (lb)	LAD	DEN	BODY	m <sup>3</sup> (yd <sup>3</sup> )		kg (lb)
Front	16,972 (37,417)	(No sinkage/Total Co	ontact Area Method)	Struck Capacity	19 (25)	Bin liner	1,369 (3,018)
Middle	7,737 (17,057)	29.5 R 25	kPa (Psi)	SAE 2:1 Capacity	24 (31)	Tailgate	984 (2,169)
Rear	7,524 (16,588)	Front	310 (45)	SAE 1:1 Capacity	28.5 (37)	875/65 R29	
Total	32,233 (71,062)	Mid & Rear	341 (50)	SAE 2:1 Capacity		(per vehicle) Add	1,182 (2,606)
LADEN				with Tailgate	24.5 (32)		
Front	21,847 (48,164)	875/65 R29	kPa (Psi)			EXTRA WHEELSET	
Middle	24,800 (54,675)	Front	293 (43)	Rated Payload	39,000 kg	29.5 R 25	800 (1,764)
Rear	24,586 (54,203)	Mid & Rear	329 (48)		(85,980 lb)	875/65 R29	1,024 (2,258)
Total	71,233 (157,042)						

\* 29.5R25 Groundpressures calculated with Michelin XADN+ Tire. 875/65R29 Groundpressures calculated with Michelin XAD65-1 Tire.

# Dimensions

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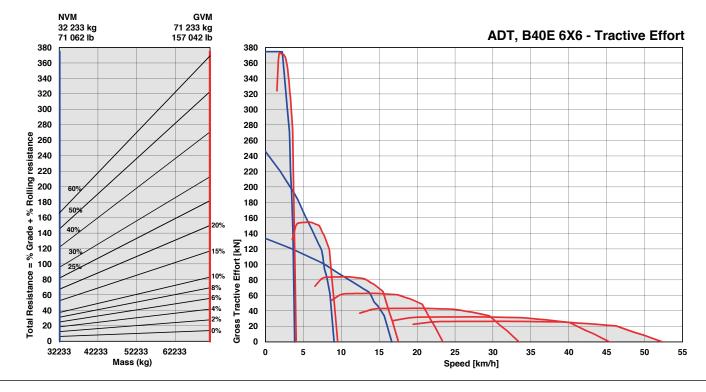
#### **Machine Dimensions**

А	Length - Transport Position with Tailgate	11,197 mm (36 ft. 9 in.)
А	Length - Transport position w/o Tailgate	11,186 mm (36 ft. 8 in.)
A1	Length - Bin Fully Tipped	11,742 mm (38 ft. 6 in.)
В	Height - Transport Position	3,804 mm (12 ft. 6 in.)
B1	Height - Rotating Beacon	4,040 mm (13 ft. 3 in.)
B2	Height - Load Light	4,129 mm (13 ft. 7 in.)
B3	Bin Height - Fully Tipped	7,316 mm (24 ft.)
С	Width over Mudguards	3,495 mm (11 ft. 6 in.)
D	Width over Tires - 875/65 R29	3,656 mm (12 ft.)
D	Width over Tires - 29.5R25	3,487 mm (11 ft. 5 in.)
Ε	Tire Track Width - 875/65 R29	2,773 mm (9 ft. 1 in.)
Е	Tire Track Width - 29.5R25	2,725 mm (8 ft. 11 in.)
F	Width over Bin	3,372 mm (11 ft.)
F1	Width over Tailgate	3,662 mm (12 ft.)
G	Width over Mirrors - Operating Position	3,614 mm (11 ft. 10 in.)
Н	Ground Clearance - Artic	545 mm (21.5 in.)
1	Ground Clearance - Front Axle	545 mm (21.5 in.)
J	Ground Clearance - Bin Fully Tipped	876 mm (34.5 in.)

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K	Bin Lip Height - Transport Position	2,519 mm (8 ft. 3 in.)
L	Bin Length	5,742 mm (18 ft. 10 in.)
М	Load over Height	3,271 mm (10 ft. 9 in.)
Ν	Rear Axle Center to Bin Rear	1,543 mm (5 ft.)
0	Mid Axle Center to Rear Axle Center	1,950 mm (6 ft. 5 in.)
Р	Mid Axle Center to Front Axle Center	4,438 mm (14 ft. 7 in.)
Q	Front Axle Center to Machine Front	3,255 mm (10 ft. 8 in.)
R	Front Axle Center to Artic Center	1,558 mm (5 ft. 1 in.)
S	Approach Angle	24 °
T	Maximum Bin Tip Angle	70 °
U	Maximum Articulation Angle	42 °
٧	Front Tie Down Height	1,265 mm (4 ft. 2 in.)
W	Machine Lifting Centers	10,594 mm (34 ft. 9 in.)
Х	Inner Turning Circle Radius - 875/65R29	4,782 mm (15 ft. 8 in.)
Х	Inner Turning Circle Radius - 29.5R25	4,866 mm (16 ft.)
Y	Outer Turning Circle Radius - 875/65R29	9,320 mm (30 ft. 7 in.)
Y	Outer Turning Circle Radius - 29.5R25	9,235 mm (30 ft. 4 in.)
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## Gradeability/Rimpull

- 1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.



### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- 2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.

